

OPTIFLUX 6000 Technical Datasheet

Electromagnetic flow sensor for hygienic and sanitary applications

- Robust stainless steel housing for hygienic and aseptic operation
- Fully suitable for CIP and SIP
- Typical food/beverage and pharmaceutical process connections and insertion lengths

3A CERTIFIED EHEDG **FDA**

The documentation is only complete when used in combination with the relevant documentation for the signal converter.

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1.1 Sanitary and hygienic solution

The **OPTIFLUX 6000** electromagnetic flow sensor is specifically designed to stay clean and sterile in compliance with the most stringent demands prevailing in the food & beverages and pharmaceutical industries. There are no crevices, gaps or blind spots and the flow sensor offers full CIP/SIP possibilities. The flow sensor is conform FDA food contact material requirements, for all wetted materials and is certified in accordance with EHEDG and 3A.

The flowmeter provides easy installation and commissioning and is available with the signal converter separate, or mounted directly on the flow sensor. Therefore it can be installed in places difficult to access due to for example high temperatures or vibrations. The signal converter is also available in a stainless steel housing for applications when for example regular cleaning procedures with aggressive cleaning agents, may attack a standard polyurethane coating.

In addition to weld-end connections, this KROHNE flow meter offers a large number of other hygienic connections, including DIN 11851, DIN 11864, clamp and SMS.

Because of its high accuracy, a precise measurement of the medium is possible enabling an accurate measurement of flows whether it is required for blending, dosing or batching. Furthermore its accuracy is maintained even in case of pulsating flows. When a medium has a low conductivity for example in case of glucose or fruit concentrates, the device continues to deliver an optimal performance.

Due to its reinforced liner the OPTIFLUX 6000 is an optimal solution for applications where high temperatures or vacuum impacts can occur. The certified hygienic construction is also available for larger diameters up to DN150, as volumes are increasing and larger pipe sizes are needed with fast increase in the industrial production of beer, wine, milk and other beverages.



Highlights

- Robust stainless steel housing for hygienic and aseptic operation
- PFA liner reinforced with embedded stainless steel grid for vacuum resistance
- High form stability for good accuracy even with high pressures
- Unique L-shaped gasket extends lifetime by preventing protrusion into measurement tube
- Wide choice of the electrode materials, even for extreme chemical applications.
- Simple and effective CIP / SIP
- Typical food and beverages and pharmaceutical process connections and insertion lengths
- Large diameter range DN2.5 up to DN150, to suit any F&B application
- All wetted materials are conform EC 1935/2004, FDA and Food in contact with material and articles Regulations 2012
- Optimal hygienic performance conforming to EHEDG and 3A certification.
- Able to measure at low conductivity ≥ 1 µS/cm (for demin water ≥ 20 µS/cm)
- Wide process temperature range -40...140°C / -40...+284°F
- PMO certified

Industries

- Food & Beverages
- Pharmaceutical
- Cosmetics

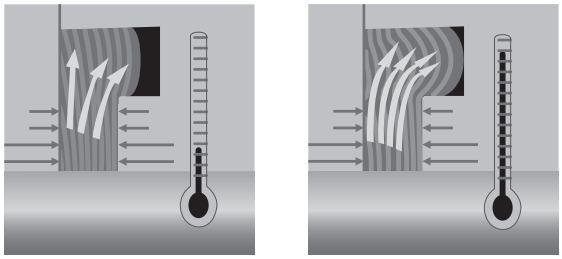
Applications

- Exact blending, dosing and batching
- Beverages including soft drinks, beer, wine and fruits juices
- Milk and other dairy products
- Beverages containing solids (for example yogurt containing cereals)
- Drugs, caustic sodas, acids, proteins, antibiotics
- CIP media including acids and caustic solutions
- For large-scale production plants with diameter up to DN150

1.2 Options



Reinforced PFA liner
The OPTIFLUX 6000 has an FDA conform PFA liner with an integrated stainless steel reinforcement that ensures vacuum resistance and long-term dimensional stability.
The reinforced PFA liner makes sure that the flowmeter keeps its form stability even at high temperatures and very low pressure or vacuum. Therefore the OPTIFLUX 6000 remains its accuracy over time.



Unique gasket adapter concept
A special sealing concept for stainless steel adapters has been designed with support of TNO, a member of the European EHEDG organization. The sealing concept provides for a smooth and dimensionally stable measuring section between the two process connections. It prevents the gasket from expanding into the measuring tube because during CIP / SIP cleaning procedures, the gasket expands into an expansion chamber. This leads to a sharp sealing at the edge of the pipeline and a perfect transition into the measuring section. In addition, the gasket experiences less stress which results in a longer life time and reduced maintenance.



Hygienic signal converter housing

The flow sensor can be complemented with an IFC 100 signal converter housing made of stainless steel 1.4404.

This stainless steel signal converter housing for the Food and Beverage Industry is specially designed to ensure easy clean-ability and resistance to regular rinsing with detergents.

A mounting angle of 10 degrees avoids pooling and the special EPDM sealing all around, minimises crevices. Furthermore, the display is made entirely of polymer and can be used in "no glass" designated zones.

1.3 Measuring principle

An electrically conductive fluid flows inside an electrically insulated pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage U is generated:
U = v * k * B * D

in which:
v = mean flow velocity
k = factor correcting for geometry
B = magnetic field strength
D = inner diameter of flowmeter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate Q. A signal converter is used to amplify the signal voltage, filter it and convert it into signals for totalizing, recording and output processing.

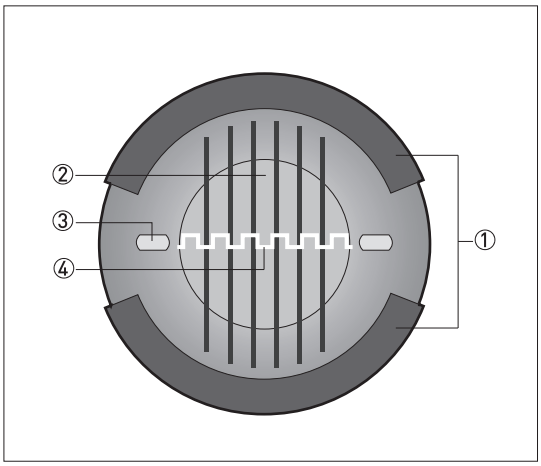


Figure 1-1: Measuring principle

① Field coils
② Magnetic field
③ Electrodes
④ Induced voltage (proportional to flow velocity)

2.1 Technical data

- *The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.*
- *Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (Download Center).*

Measuring system

Measuring principle	Faraday's law of induction
Application range	This electromagnetic flowmeter is designed exclusively to measure the flow of electrically conductive, liquid media.
Measured value	
Primary measured value	Flow velocity
Secondary measured value	Volume flow

Design

Features	Hygienic design
	Stainless steel housing
	Food & beverage and pharmaceutical process connections
Modular construction	The measurement system consists of a flow sensor and a signal converter. It is available as compact and as separate version.
Compact version	With IFC 050 signal converter: OPTIFLUX 6050 C
	With IFC 100 signal converter: OPTIFLUX 6100 C
	With IFC 300 signal converter: OPTIFLUX 6300 C
	With IFC 400 signal converter: OPTIFLUX 6400 C
Remote version	In wall (W) mount version with IFC 050 signal converter: OPTIFLUX 6050 W
	In wall (W) mount version with IFC 100 signal converter: OPTIFLUX 6100 W
	In field (F), wall (W) or rack (R) mount version with IFC 300 signal converter: OPTIFLUX 6300 F, W or R
	In field (F), wall (W) or rack (R) mount version with IFC 400 signal converter: OPTIFLUX 6400 F, W or R
Nominal diameter	DN2.5...150 / 1/10"...6"
Measuring range	-12...+12 m/s / -40...+40 ft/s

Measuring accuracy

Maximum measuring error	Depending on signal converter and DN size.
	IFC 050: down to 0.5% of the measured value ± 1 mm/s.
	IFC 100: down to 0.3% of the measured value ± 1 mm/s for DN10...150 (3/8...6"), down to 0.4% of the measured value ± 1 mm/s for DN2.5...6 (1/10...1/4"),
	IFC 300 and IFC 400: down to 0.2% of the measured value ± 1 mm/s for DN10...150 (3/8...6"), down to 0.3% of the measured value ± 2 mm/s for DN2.5...6 (1/10...1/4").
	Optionally: optimised accuracy for IFC 050 and IFC 100. For more details on optimised accuracy, see the concerning signal converter documentation.
	The additional typical measuring deviation for the current output is ± 10 µA (IFC 400 ± 5 µA).
	The maximum measuring error depends on the installation conditions.
	For detailed information refer to *Measuring accuracy* on page 18.
Repeatability	± 0.1% of MV, minimum 1 mm/s
Long term stability	± 0.1% of MV
Special calibration	On request

Operating conditions

Temperature	
Process temperature	Separate flow sensor: -40...+140°C / -40...+284°F
	Compact with IFC 300 and IFC 400 signal converter: -40...+140°C / -40...+284°F
	Compact with IFC 050 and IFC 100 signal converter: -40...+120°C / -40...+248°F at an ambient temperature ≤ 40°C / 104°F
	For ISO 2852 and Tri-clamp versions: -40...+120°C / -40...+248°F
	For Ex versions different temperatures are valid. Please check the relevant Ex documentation for details.
Ambient temperature	-40...+65°C / -40...+149°F
	IFC 100 stainless steel version: -40...+60°C / -40...+140°F
Storage temperature	-50...+70°C / -58...+158°F
Pressure	
Ambient pressure	Atmospheric
Nominal flange pressure	For detailed information refer to *Dimensions and weights* on page 20.
Vacuum load	0 mbar / 0 psi

Chemical properties	
Physical condition	Electrical conductive liquids
Electrical conductivity	Standard measurement
	For detailed information refer to the relevant signal converter document.
Permissible gas content (volume)	IFC 050: ≤ 3%
	IFC 100: ≤ 3%
	IFC 300/ IFC 400: ≤ 5%
Permissible solid content (volume)	IFC 050: ≤ 10%
	IFC 100: ≤ 10%
	IFC 300/ IFC 400: ≤ 70%

Installation conditions

Installation	Assure that the flow sensor is always fully filled.
	For detailed information refer to *Installation* on page 34.
Flow direction	Forward and reverse
	Arrow on flow sensor indicates positive flow direction.
Inlet run	≥ 5 DN
Outlet run	≥ 2 DN
Dimensions and weights	For detailed information refer to *Dimensions and weights* on page 20.

Materials

Flow sensor housing	DN2.5...15: stainless steel AISI / 1.4408
	DN25...150: stainless steel AISI 304 / 1.4301
Measuring tube	Stainless steel AISI 304 / 1.4301
Adapters	Stainless steel AISI 316 L / 1.4404
	Other materials on request.
Liner	PFA
Connection box (F-version only)	**Standard:**
	Aluminum with a standard coating
	Option: Stainless steel AISI / 1.4408
Electrodes	**Standard:**
	Hastelloy® C
	Option: Hastelloy® B2, platinum, stainless steel, tantalum, titanium
Gaskets	**Standard:**
	EPDM
	FDA recommends EPDM gaskets only if medium ≤ 8% fat.
	Option: Silicone (non-Ex only)

Process connections

DIN EN 10357 / DIN 11850 row 2 / 11866 row A	DN2.5...150
DIN 11851	DN2.5...150
DIN 11864-2 Flange with groove for tube DIN 11864 series A	DN25...150
DIN 32676	DN25...150
ISO 2037	DN2.5...150
ISO 2852	DN2.5...150
SMS 1146	DN2.5...100
Tri Clamp	1/10"...6"
Note: flow sensor diameters < DN10 have DN10 connections, which means the flow sensor diameter is smaller.	

Electrical connections

Signal cable	
Type A (DS)	Standard cable, double shielded. Max. length: 600 m / 1950 ft (dep. on electrical conductivity and the flow sensor). See the documentation of the signal converter for more information.
Type B (BTS)	Optional cable, triple shielded. Max. length: 600 m / 1950 ft (dep. on electrical conductivity and the flow sensor). See the documentation of the signal converter for more information.

Approvals and certificates

CE	
This device fulfills the statutory requirements of the relevant directives. The manufacturer certifies successful testing of the product by applying the conformity mark on the device.	
	For more information on the directives, standards and the approved certifications, please refer to the declaration of conformity supplied with the device or downloadable from the manufacturer's website.
Hazardous areas	
ATEX	Please check the relevant Ex documentation for details.
	Compact version with IFC 300 C signal converter:
	II 2 G, II D, II 2 (1) G
	Remote (F) version:
	II 2 G, II 2 D
FM	**In combination with IFC 300 C or F signal converter:**
	Class I, Div. 2, Groups A, B, C and D
	Class II, Div. 2, Groups F and G
	Class III, Div. 2, Groups F and G
	Only available for DN2.5...15
CSA	**In combination with IFC 300 C or F signal converter:**
	Class I, Div. 2, Groups A, B, C and D
	Class II, Div. 2, Groups F and G
	Class III, Div. 2, Groups F and G
	Only available for DN2.5...15

Other approvals and standards	
Custody transfer	MID Annex III (MI-001) according Directive 2014/32/EU
	Only in combination with the IFC 300 signal converter
	MID Annex MI-001 type examination certificate
	OIML R49 certificate of conformity
	Conformity with ISO 4064 and EN 14154
	Diameter range: DN25...150: 0DN / 0DN (0 x DN upstream and 0 x DN downstream)
	Forward and reverse (bi-directional) flow
	Liquid temperature range: +0.1°C / +50°C
MID Annex MI-005	Suitable component in measuring systems in accordance with Annex MI-005 of MID 2004/22/EC (MID).
Protection category according to IEC 60529	**Standard**
	IP66/67, NEMA 4/4X/6
	Option (F version only)
	IP68 field, NEMA 6P
	IP68 factory, NEMA 6P
	IP68 is only available for separate design and with a stainless steel connection box.
	Option IP69: IP67/69 is available for connection box and stainless steel IFC 100 signal converter.
Hygienic	3A approved
	EHEDG
Shock test	IEC 60068-2-27
	30 g for 18 ms
Vibration test	IEC 60068-2-64
	f = 20...2000 Hz, rms = 4.5 g, t = 30 min.

2.2 Legal metrology

*OIML R49 and MID Annex MI-001 and MI-005 version is **only** available in combination with the IFC 300 signal converter!*

2.2.1 OIML R49

The OPTIFLUX 6300 has a certificate of conformity with the international recommendation OIML R49-1. The certificate has been issued by NMi (Dutch board of weight and measures).

The OIML R49 -1 concerns water meters intended for the metering of cold potable and hot water. The measuring range of the OPTIFLUX 6300 is determined by Q3 (nominal flow rate) and R (ratio).

The OPTIFLUX 6300 meets the requirements for water meters of accuracy class 1 and 2.

The following accuracy can be met in all installation orientations (horizontal, vertical or diagonal) and with flow profile sensitivity class 0DN / 0DN (0 x DN upstream and 0 x DN downstream).

- For accuracy class 1, the maximum permissible error for water meters is ± 1% for the upper flow rate zone and ± 3% for the lower flow rate zones.
- For accuracy class 2, the maximum permissible error for water meters is ± 2% for the upper flow rate zone and ± 5% for the lower flow rate zones.

Q1 = Q3 / R

Q2 = Q1 * 1.6

Q3 = Q1 * R

Q4 = Q3 * 1.25



Figure 2-1: ISO flow rates added to figure as comparison towards OIML
X: Flow rate
Y [%]: Maximum measuring error

① ± 3% for class 1, ± 5% for class 2 devices
② ± 1% for class 1, ± 2% for class 2 devices

OIML R49 Class 1

DN	Span (R)	Flow rate [m^3/h]			
		Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
50	400	0.10	0.16	40	50
65	630	0.1587	0.254	100	125
80	630	0.2540	0.4063	160	200
100	630	0.3968	0.6349	250	312.5
125	630	0.6349	1.0159	400	500
150	630	0.6349	1.0159	400	500

OIML R49 Class 2

DN	Span (R)	Flow rate [m^3/h]			
		Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
25	400	0.04	0.064	16	20
32	400	0.0625	0.1	25	31.25
40	400	0.0625	0.1	25	31.25

2.2.2 MID Annex III (MI-001)

All new designs of flow meters that are to be used for legal purposes in Europe require certification under the Measurement Instrument Directive (MID) 2014/32/EU, Annex III (MI-001). Annex MI-001 of the MID applies to water meters intended for the measurement of volume of clean, cold or heated water in residential, commercial and light industrial use. An EC-type examination certificate is valid in all countries of the European Union.

The OPTIFLUX 6300 has a type examination certificate and can be verified to the MID Annex III (MI-001) for water meters with diameter DN25...150.
The conformity assessment procedure followed for OPTIFLUX 6300 is Module B (Type Examination) and Module D (Quality Assurance of the Production Process).

- The maximum permissible error on volumes delivered between Q2 (transitional) flow rate and Q4 (overload) flow rate is ± 2%.
- The maximum permissible error on volumes delivered between Q1 (minimum) flow rate and Q2 (transitional) flow rate is ± 5%.

Q1 = Q3 / R

Q2 = Q1 * 1.6

Q3 = Q1 * R

Q4 = Q3 * 1.25

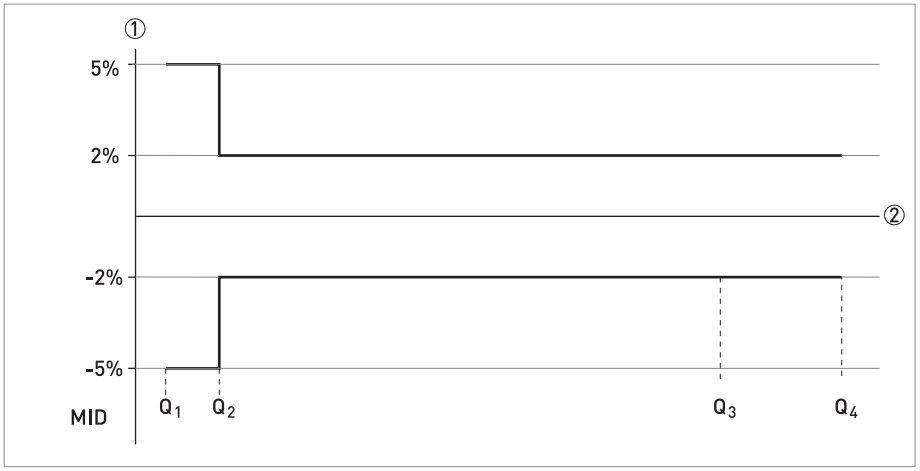


Figure 2-2: ISO flow rates added to figure as comparison towards MID
X: Flow rate
Y [%]: Maximum measuring error

MI-001 certified flow characteristics

DN	Span (R) Q3 / Q1	Flow rate [m^3/h]			
		Minimum Q1	Transitional Q2	Permanent Q3	Overload Q4
25	400	0.04	0.064	16	20
32	400	0.0625	0.10	25	31.25
40	400	0.0625	0.10	25	31.25
50	400	0.10	0.16	40	50
65	625	0.1587	0.254	100	125
80	640	0.254	0.4063	160	200
100	625	0.3968	0.6349	250	312.5
125	667	0.6349	1.0159	400	500
150	667	0.6349	1.0159	400	500

2.3 Measuring accuracy

Every electromagnetic flowmeter is calibrated by direct volume comparison. The wet calibration validates the performance of the flowmeter under reference conditions against accuracy limits.

The accuracy limits of electromagnetic flowmeters are typically the result of the combined effect of linearity, zero point stability and calibration uncertainty.

Reference conditions

- Medium: water
- Temperature: +5...+35°C / +41...+95°F
- Operating pressure: 0.1...5 barg / 1.5...72.5 psig
- Inlet section: ≥ 5 DN
- Outlet section: ≥ 2 DN

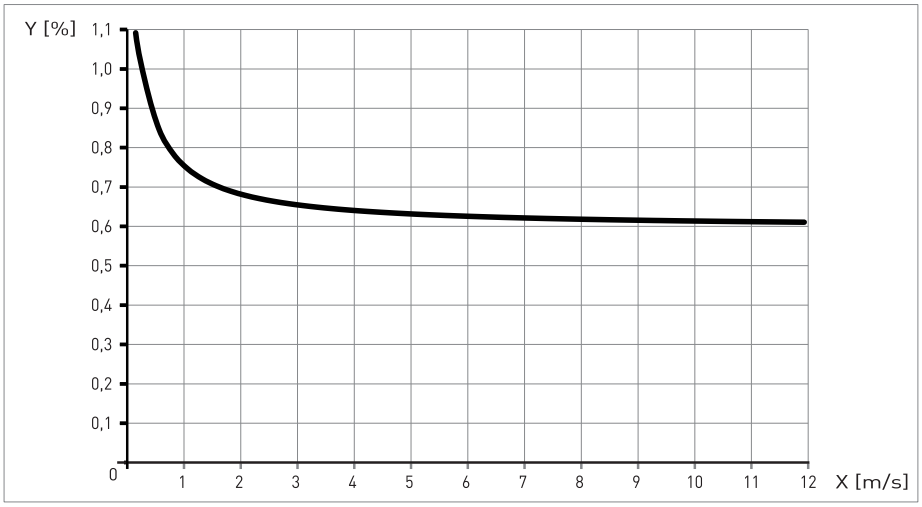


Figure 2-3: Flow velocity vs. accuracy
X [m/s] : flow velocity
Y [%]: deviation from the actual measured value (mv)

Compact with IFC 050	Accuracy
DN2.5...15 / 3/8...1/2"	0.6% of MV ± 2 mm/s

Optionally for IFC 050; extended calibration at 2 points for optimised accuracy.
For more details on optimised accuracy, see the concerning signal converter documentation.

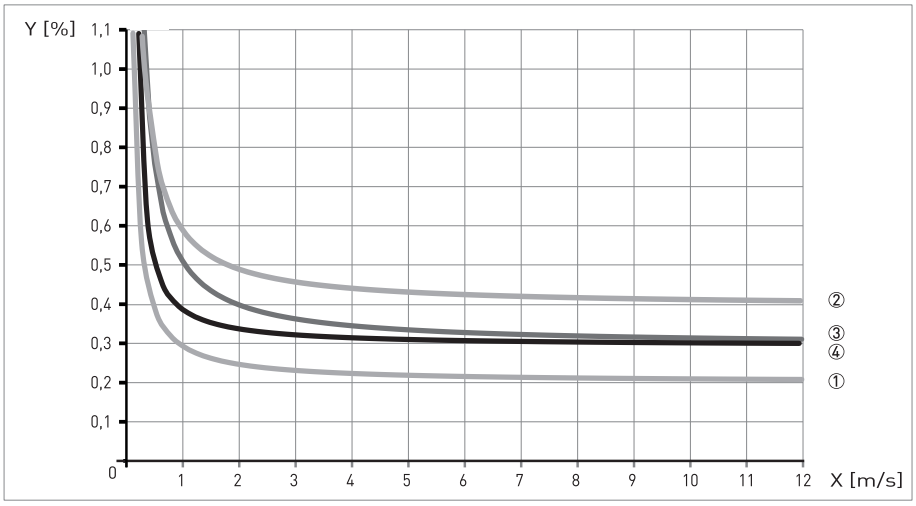


Figure 2-4: Flow velocity vs. accuracy
X [m/s] : flow velocity
Y [%]: deviation from the actual measured value (mv)

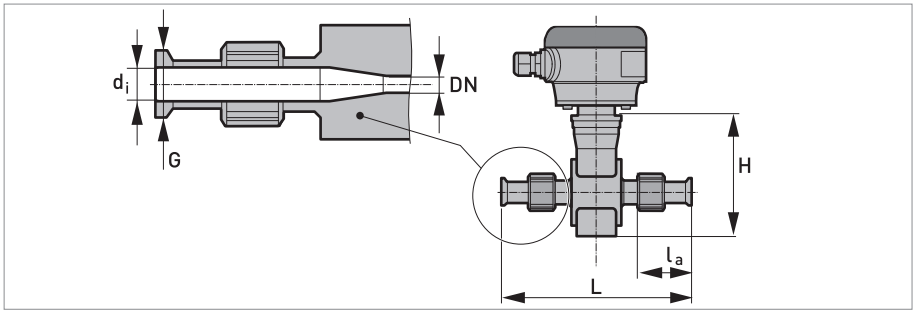
Compact with IFC 300/ IFC 400	Accuracy	Curve
DN2.5...6 / 1/10...1/4"	0.3% of MV ± 2 mm/s	③
DN10...150 / 3/8...6"	0.2% of MV ± 1 mm/s	①

Compact with IFC 100	Accuracy	Curve
DN2.5...15 / 1/10...1/2"	0.4% of MV ± 2 mm/s	②
DN25...150 / 3/8...6"	0.3% of MV ± 1 mm/s	④

Optionally for IFC 100; extended calibration at 2 points for optimised accuracy.
For more details on optimised accuracy, see the concerning signal converter documentation.

2.4 Dimensions and weights

DIN EN 10357/ DIN 11850 (row 2 or DIN 11866 row A)



DN2.5...10 screwed adapter with DN10 process connections / DN15 screwed adapter

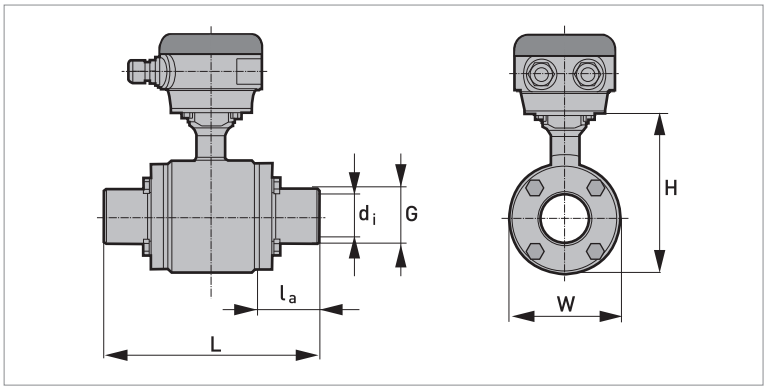
Nominal size		Dimensions [mm]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
2.5...10	40	10	13	32	180	120	44	1.5
15	40	16	19	32	180	120	44	1.5

Cleaning pipe line (Pigging)

The following table provides additional information of the different diameters that a cleaning pig will encounter when passing through the measurement section. Adjust the diameters and sections as needed to match the specific pipeline configuration in your application.

DN	d_i Liner [mm]	d_i Electrode [mm]
DN 25	22.6	20...20.6
DN 40	37.6	35...35.6
DN 50	48.6	46...46.6
DN 65	60.3	57.7...58.3
DN 80	72.9	70.3...70.9
DN 100	97.6	95...95.6
DN 125	110.3	107.7...108.3
DN 150	135.7	133.1...133.7

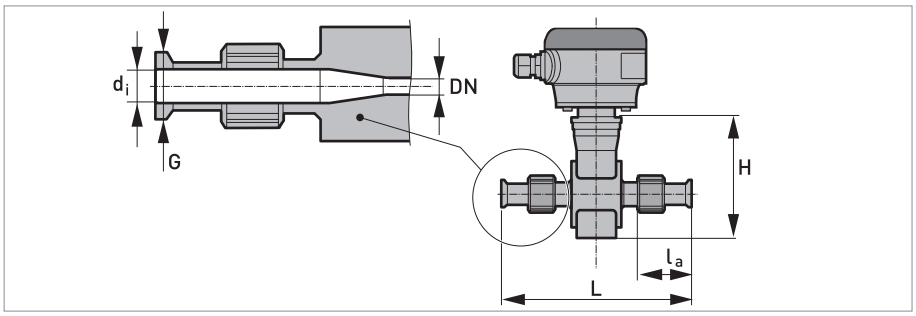
Table 2-1: Data for "pigging" dimensions



DN25...150 bolted adapter

Nominal size		Dimensions [mm]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
25	40	26	29	20.6	132,6	128	89	3
40	40	38	41	61.3	220	153	114	5.3
50	25	50	53	61.3	220	153	114	6.8
65	25	66	70	41.8	220	180	141	10.9
80	25	81	85	66.8	280	191	152	11.2
100	16	100	104	59.3	280	242	203	18.4
125	10	125	129	66.3	319	258	219	29.5
150	10	150	154	64.3	325	293	254	44.3

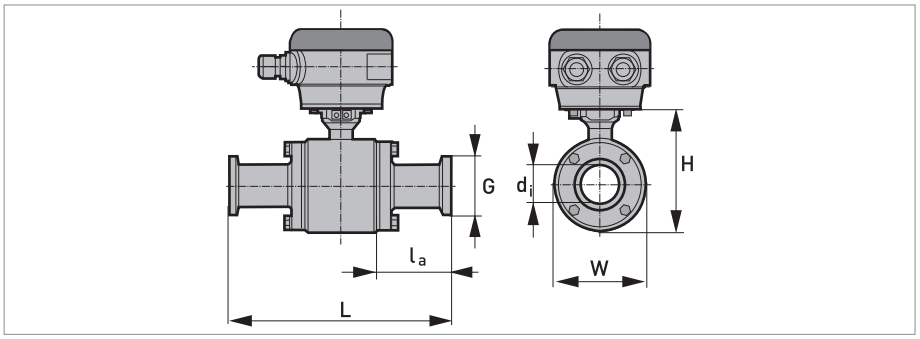
DIN 11851



DN2.5...10 screwed adapter with DN10 process connections / DN15 screwed adapter

Nominal size		Dimensions [mm]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
2.5...10	40	10	Rd 28 x 1/8"	53.1	214	142	44	1.5
15	40	16	Rd 34 x 1/8"	53.1	214	142	44	1.5

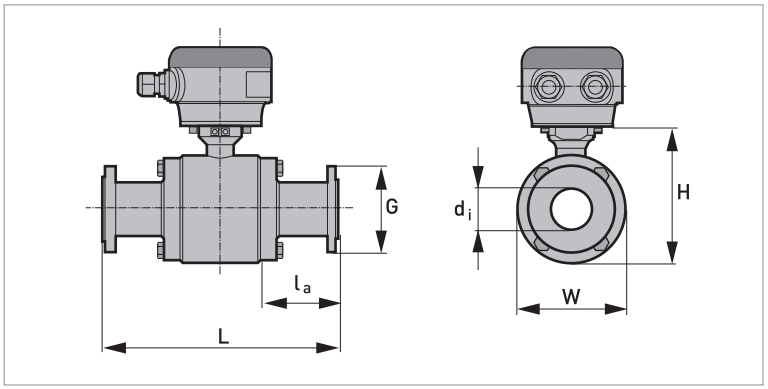
DIN 11851



DN25...150 bolted adapter

Nominal size		Dimensions [mm]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
25	40	26	Rd 52 x 1/6"	49.3	190	128	89	3.2
40	40	38	Rd 65 x 1/6"	91.3	280	153	114	5.5
50	25	50	Rd 78 x 1/6"	93.3	284	153	114	5.3
65	25	66	Rd 95 x 1/6"	77.8	292	180	141	10
80	25	81	Rd 110 x 1/4"	107.8	362	191	152	12.5
100	16	100	Rd 130 x 1/4"	109.3	380	242	203	21.8
125	10	125	Rd 160 x 1/4"	127	440	263	219	30
150	10	150	Rd 190 x 1/4"	125	444	301	246	45

DIN 11864-2

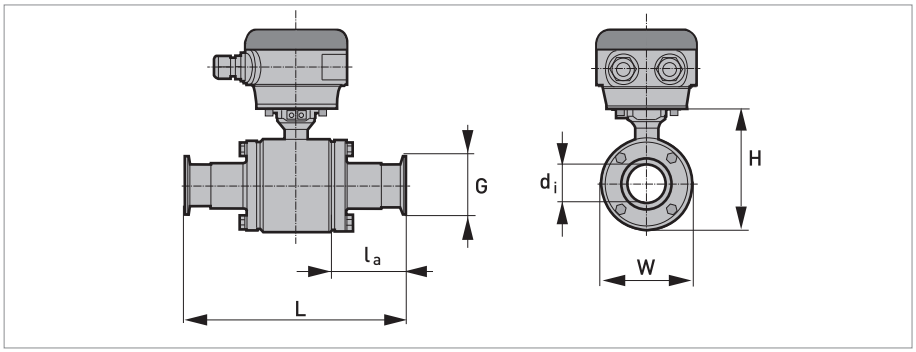


DN25...150 bolted adapter

Nominal size		Dimensions [mm]						Approx.. weight
		Adapter			Flowmeter			
DN	PN	d_i ①	G	l_a	L	H	W	[kg]
25	40	26	70	45.8	183	128	89	4.4
40	25	38	82	83.3	264	153	114	7.5
50	25	50	94	83.3	264	153	114	9
65	25	66	113	63.8	264	180	141	14.5
80	25	81	133	122.8	392	191	152	18.6
100	16	100	159	115.3	392	242	203	28.2
125	10	125	183	121	429	259	219	35
150	10	150	213	127	450	294	254	52

① diameter internal, for tube connection according to DIN 11866 series A.

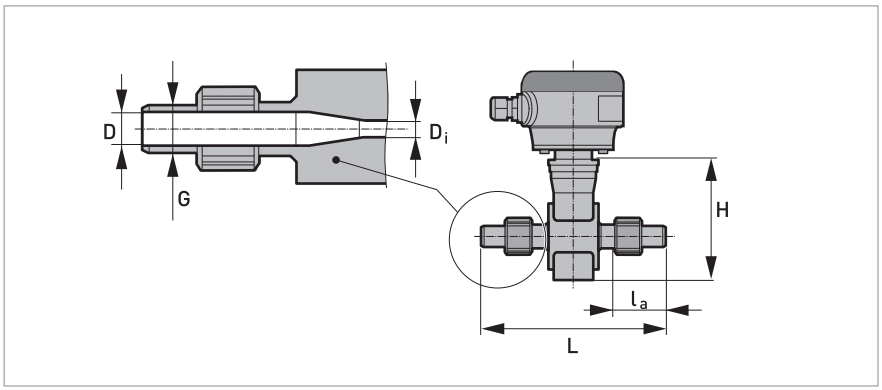
DIN 32676



DN25...150 bolted adapter

Nominal size		Dimensions [mm]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
25	16	26	50.5	41.8	175	128	89	3.2
40	16	38	50.5	80.8	259	153	114	5.5
50	16	50	64	80.8	259	153	114	5.3
65	16	66	91	67.8	272	180	141	10
80	16	81	106	92.8	332	191	152	12.5
100	16	100	119	85.3	332	242	203	21.8
125	16	125	155	90	366	259	219	30
150	16	150	213	127	450	294	254	45

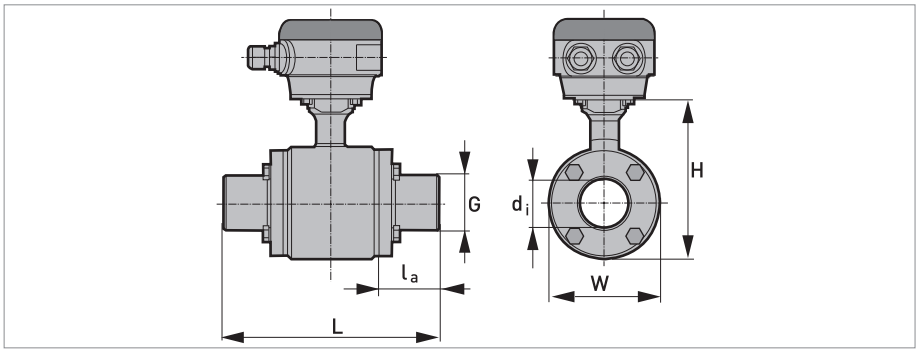
ISO 2037



DN2,5...10 screwed adapter with DN10 process connections / DN17.2 screwed adapter

Nominal size		Dimensions [mm]						Approx. weights
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
2.5...12	40	10	15	32	180	142	44	1.5
17.2	40	16	21	32	180	142	44	1.5

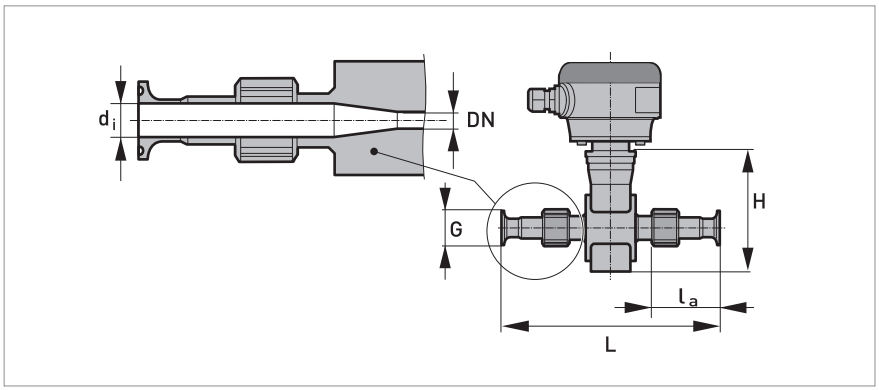
ISO 2037



DN25...150 bolted adapter

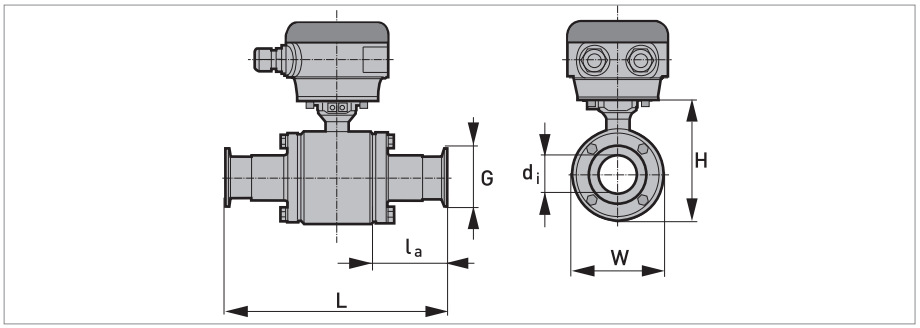
Nominal size		Dimensions [mm]						Approx. weights
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
25	40	22.6	31	20.6	132,6	128	89	3
38	40	38	43	61.3	220	153	114	5.3
51	25	49	55	61.3	220	153	114	5
63.5	25	60.3	71	41,8	220	180	141	9
76.1	25	72.9	86	66.8	280	191	152	10.8
101.6	16	97.6	105	59.3	280	242	203	18.4
114.3	10	110.3	130	66.3	319	258	219	29.5
139.7	10	135.7	156	64.3	325	293	254	44.3

ISO 2852



DN2.5...10 screwed adapter with DN10 process connections / DN17.2 screwed adapter

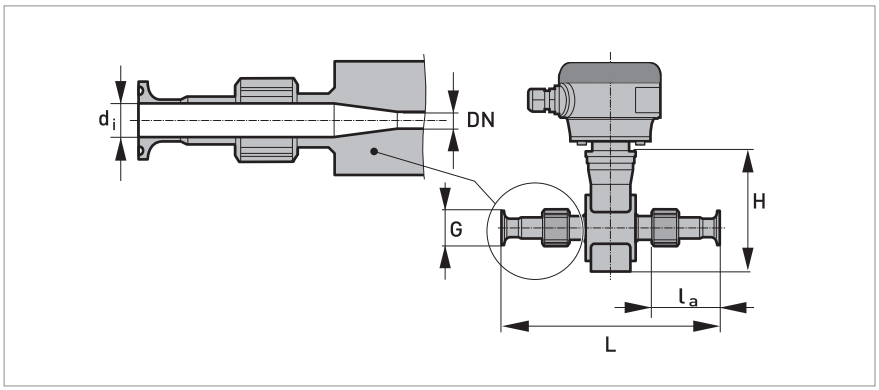
Nominal size			Dimensions [mm]						Approx. weight
			Adapter			Flowmeter			
DN	[inch]	PN	d_i	G	l_a	L	H	W	[kg]
2.5...10	1/10"...3/8"	16	10	34	51.6	219	142	44	1.8
17.2	1/2"	16	16	34	51.6	219	142	44	1.8



DN25...150 bolted adapter

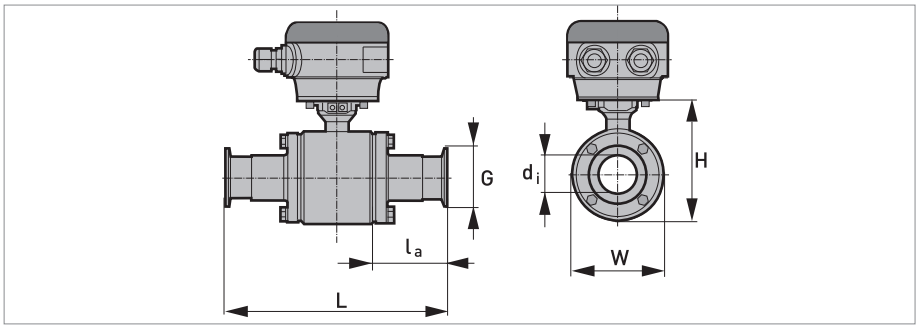
Nominal size			Dimensions [mm]						Approx. weight
			Adapter			Flowmeter			
DN	[inch]	PN	d_i	G	l_a	L	H	W	[kg]
25	1"	16	22.6	50.5	41.8	175	128	89	3.3
38	1.5"	16	35.6	50.5	87.8	273	153	114	5.4
50	2"	16	48.6	64	87.8	273	153	114	5.2
63.5	2.5"	10	60.3	77.5	68.3	273	180	141	9.5
76.1	3"	10	72.9	91	93.3	333	191	152	11.2
101.6	4"	8	97.6	119	85.8	333	242	203	19.1
114.3	5"	5	110.3	211	90	366	259	219	30
139.7	6"	5	135.7	246	90	376	294	254	45

Tri Clamp



DN1/10...1/2" screwed adapter

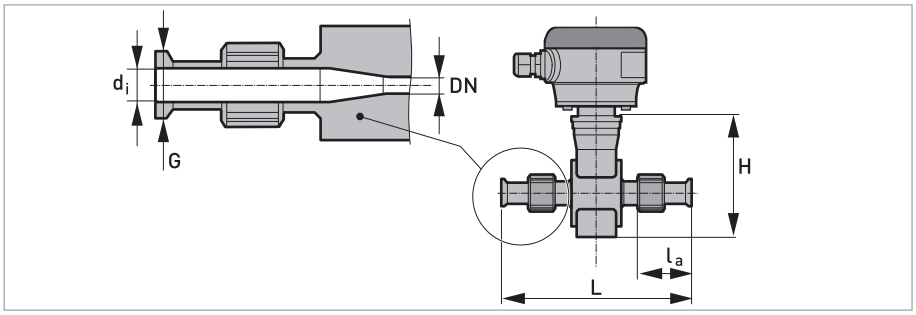
Nominal size		Dimensions [inch]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
1/10"...3/8"	20	0.37	0.98	1.97	8.5	5,59	1.73	1.5
1/2"	20	0.62	0.98	1.97	8.5	5,59	1.73	1.5



DN1...6" bolted adapter

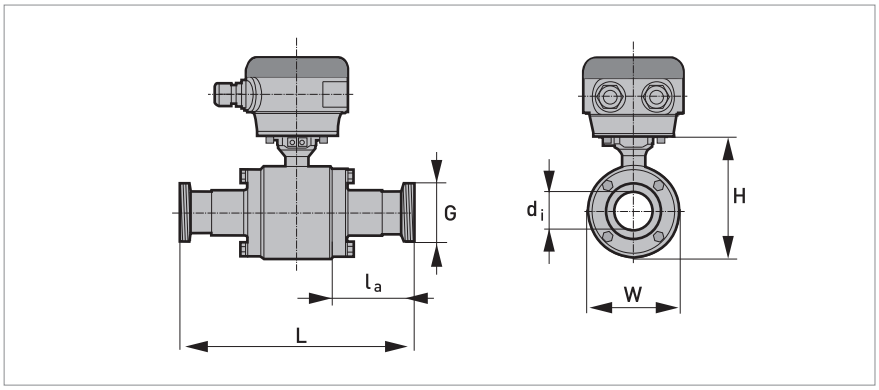
Nominal size		Dimensions [inch]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
1"	20	0.85	1.98	1.02	5.64	5.04	3.5	3.2
1 1/2"	20	1.35	1.98	3.46	10.75	6.02	4.49	5.5
2"	20	1.85	2.52	3.46	10.75	6.02	4.49	5.3
2 1/2"	20	2.35	3.05	2.69	10.75	7.09	5.55	10
3"	20	2.85	3.54	3.68	13.11	7.52	5.98	12.5
4"	12	3.83	4.68	3.38	13.11	9.53	7.99	21.8
5"	-	4.78	5.69	3.54	14.43	10.20	8.62	30
6"	-	5.78	6.57	3.62	14.80	11.57	10.00	45

SMS 1146 Adapter



DN2.5...10 screwed adapter with DN10 process connections / DN15 screwed adapter

Nominal size		Dimensions [mm]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
2.5	39	22.6	Rd 40-6	53	226	128	44	2
4	39	22.6	Rd 40-6	53	226	128	44	2
6	39	22.6	Rd 40-6	53	226	128	44	2
10	6	22.6	Rd 40-6	53	226	128	44	2
15	6	22.6	Rd 40-6	53	226	128	44	2



DN25...100 bolted adapter

Nominal size		Dimensions [mm]						Approx. weight
		Adapter			Flowmeter			
DN	PN	d_i	G	l_a	L	H	W	[kg]
25	6	22.6	Rd 40-6	28.1	147.6	128	89	3.2
38	6	35.5	Rd 60-6	54	262	153	114	5.7
51	6	48.6	Rd 70-6	84.3	266	153	114	5.4
63,5	6	60,3	Rd 85-6	69.8	276	180	141	9.9
76	6	72.9	Rd 98-6	99.8	346	191	152	12.1
100	6	97.6	Rd 132-6	44	336	242	203	21.9

3.1 Intended Use

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

The OPTIFLUX 6000 is designed to measure the volumetric flowrate of electrically conductive fluids in hygienic applications.

3.2 General notes on installation

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.

Do a check of the packing list to make sure that you have all the elements given in the order.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

3.2.1 Vibration

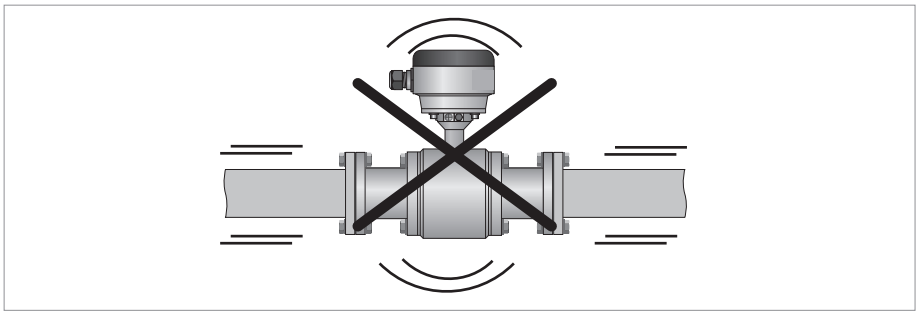


Figure 3-1: Avoid vibrations

3.2.2 Magnetic field

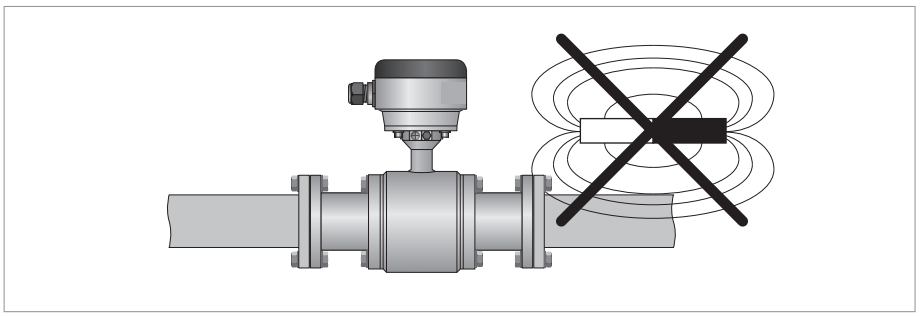


Figure 3-2: Avoid magnetic fields

3.3 Installation conditions

For the highest measuring accuracy, respect the recommended inlet and outlet lengths in the following paragraphs. The flow sensor in combination with the IFC 300 signal converter, can be installed in a 0D/0D configuration (no inlet and no outlet length).

3.3.1 Inlet and outlet

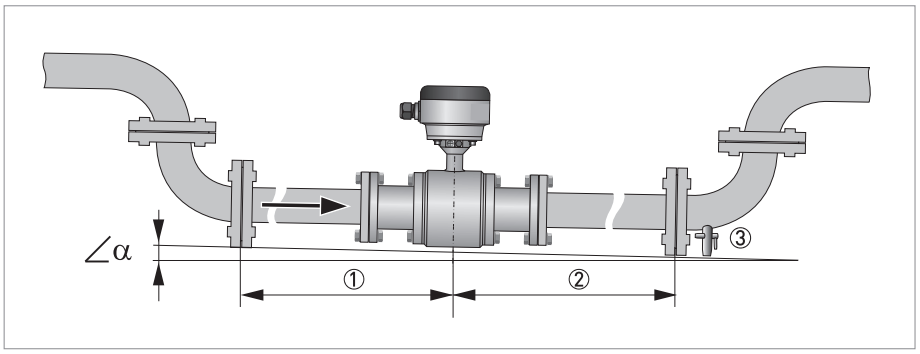


Figure 3-3: Recommended inlet and outlet

① Refer to chapter "Bends in 2 or 3 dimensions"
② ≥ 2 DN
③ Drain valve (to empty pipeline)
∠ α ; >2°

3.3.2 Bends in 2 or 3 dimensions

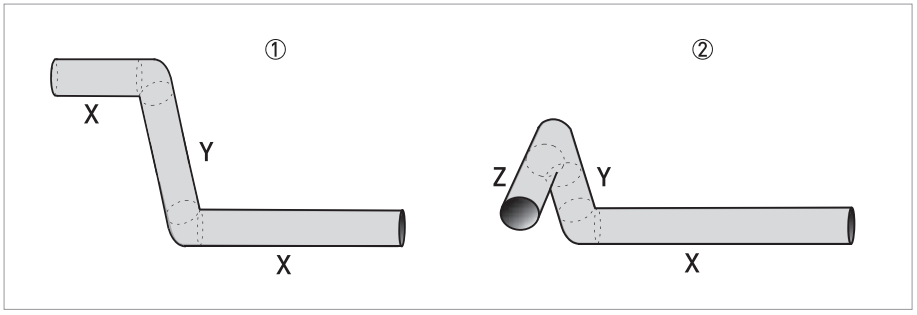


Figure 3-4: 2 and/or 3 dimensional bends upstream of the flowmeter

① 2 dimensions = X/Y
② 3 dimensions = X/Y/Z
Inlet length: using bends in 2 dimensions: ≥ 5 DN; when having bends in 3 dimensions: ≥ 10 DN

*2 dimensional bends occur in a vertical **or** horizontal plane (X/Y) only, while 3 dimensional bends occur in both vertical **and** horizontal plane (X/Y/Z).*

3.3.3 Bends

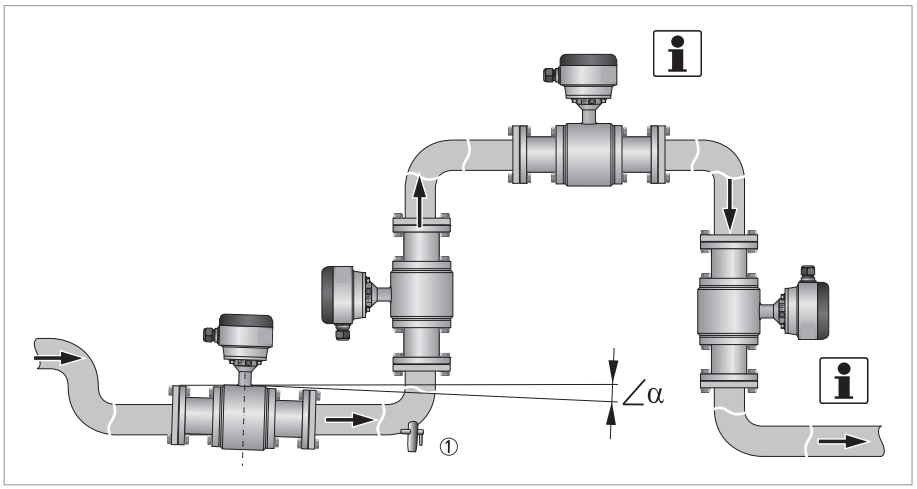


Figure 3-5: Installation in bending pipes (90°)

∠ α > 2°
① Drain valve (to empty pipeline)

NOTE!
Recommended installation positions are at a lowered or ascending section of the pipeline installation. Installation at the highest point will enlarge the risk of flowmeter malfunction, because of air/gas bubbles.
Vertical installation in combination with an open discharge has to be avoided.
Vertical installation with a controlled back-pressure is possible.

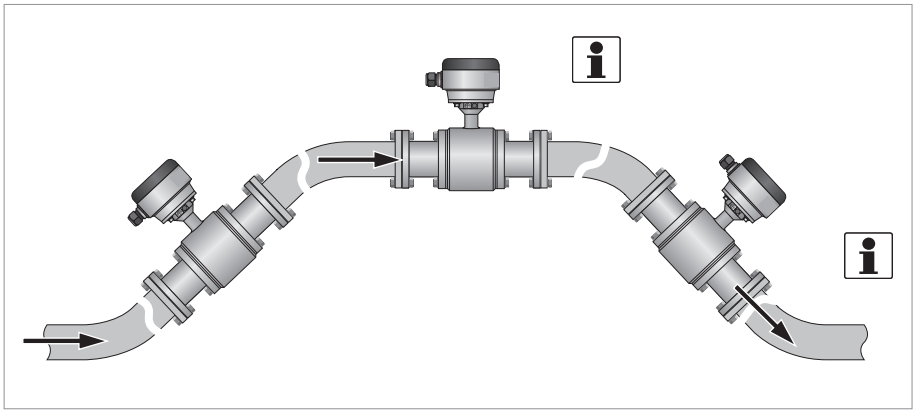


Figure 3-6: Installation in bending pipes (45°)

NOTE!
Vertical installation on a descending slope in the pipeline is only recommended when the back-pressure is controlled.

3.3.4 T-section

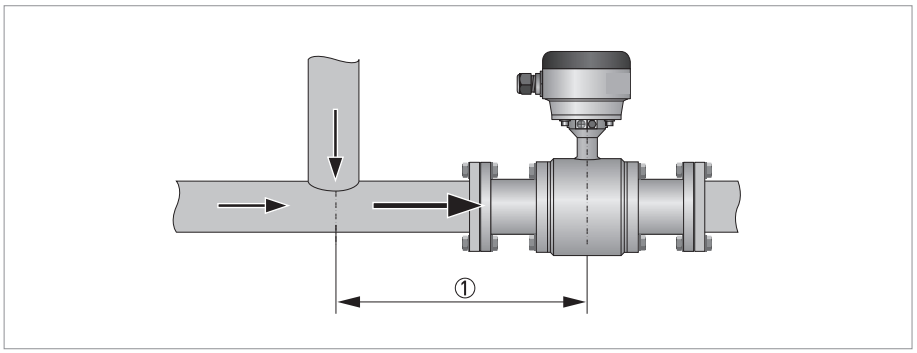


Figure 3-7: Distance behind a T-section

① ≥ 10 DN

3.3.5 Open discharge

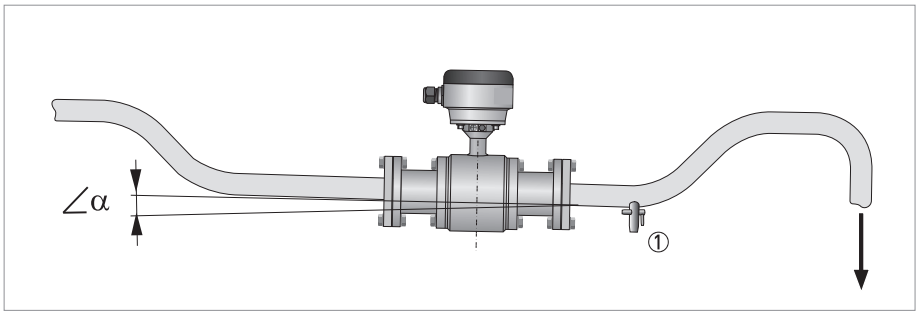


Figure 3-8: Installation in front of an open discharge

∠ α ; >2°

① Drain valve (to empty pipeline)

3.3.6 Control valve

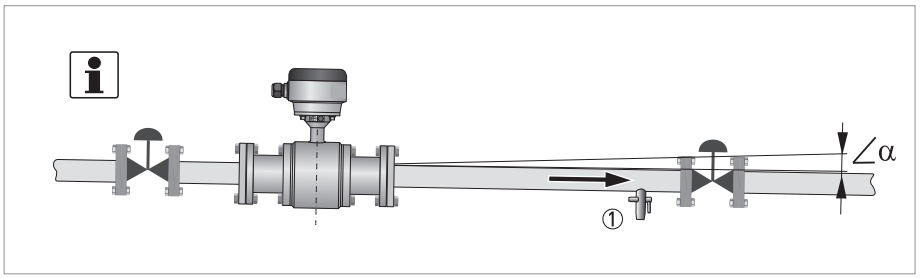


Figure 3-9: Installation in front of a control valve

∠ α ; >2°
① Drain valve (to empty pipeline)

NOTE!
Recommended position to install a flowmeter is upstream a control valve.
An electromagnetic flowmeter can be installed downstream of the control valve if there is no cavitation in the pipeline system (e.g. flow profile disturbances are resolved).

3.3.7 Pump

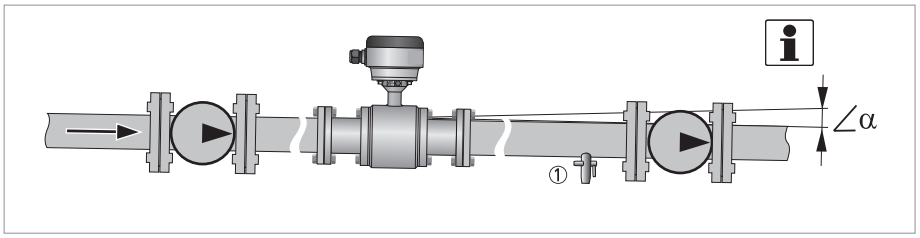


Figure 3-10: Installation behind a pump

NOTE!
Recommended position to install a flowmeter is downstream a pump (on a position where the flow disturbances of the pump are resolved).
An electromagnetic flowmeter can be installed in the suction line of a pump if there is no cavitation in the pipeline system.

3.3.8 Air venting and vacuum forces

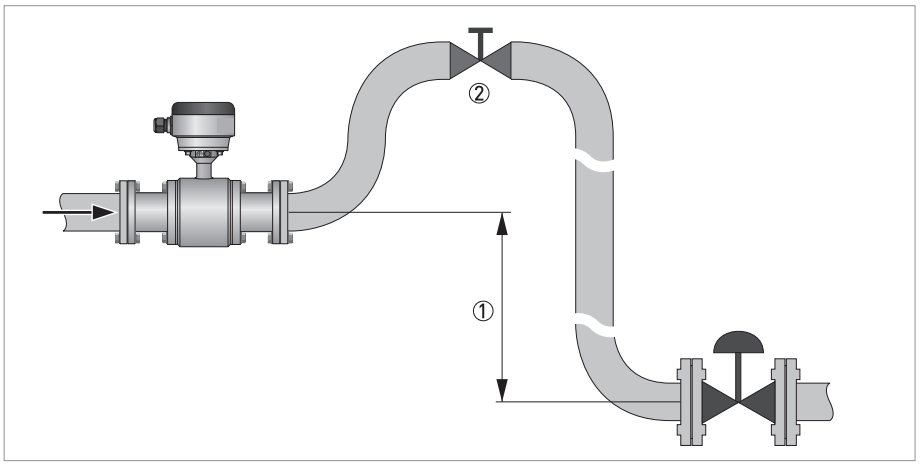


Figure 3-11: Air venting

① ≥ 5 m
② Air ventilation point

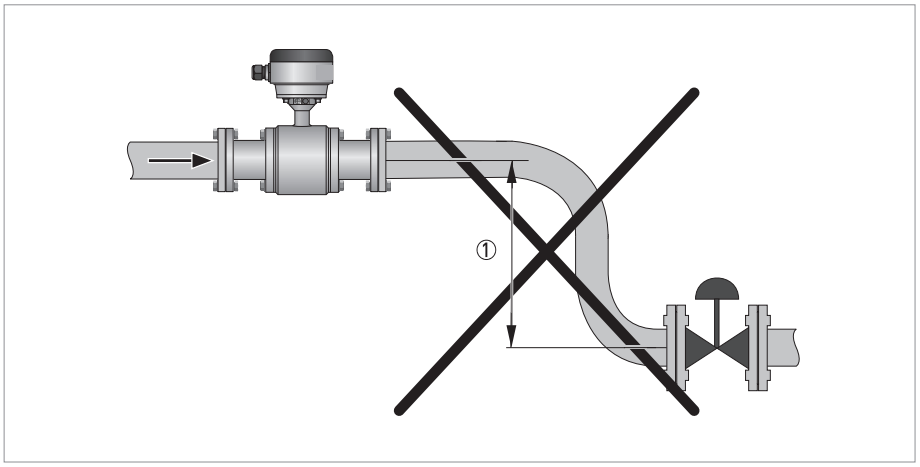


Figure 3-12: Vacuum

① ≥ 5 m

3.3.9 Mounting requirements for self-draining

Applicable for 3A marked installations: install flow sensor in vertical pipelines or in pipelines with a minimum slope as indicated!

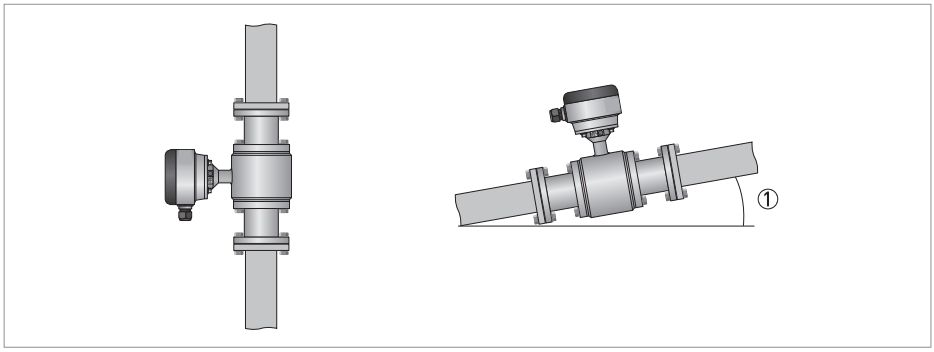


Figure 3-13: Installation note for 3A marked installations

① Minimum slope

Minimum slope

Nominal diameter	DIN EN 10357 / DIN 11850	ISO 2037	DIN 11864 2	ISO 2852	DIN 32676	Tri Clamp
2.5...6	10°	10°	-	-	-	-
10	3°	3°	-	-	-	-
15	10°	10°	-	①	-	-
25	10°	3°	10°	3°	10°	3°
40...50	5°	3°	5°	3°	5°	3°
65...80	10°	3°	10°	3°	10°	3°
100	5°	3°	5°	3°	5°	3°
125...150	10°	3°	10°	3°	①	①

① on request

3.3.10 Flange deviation

Max. permissible deviation of pipe flange faces:
L_{max} - L_{min} ≤ 0.5 mm / 0.02"

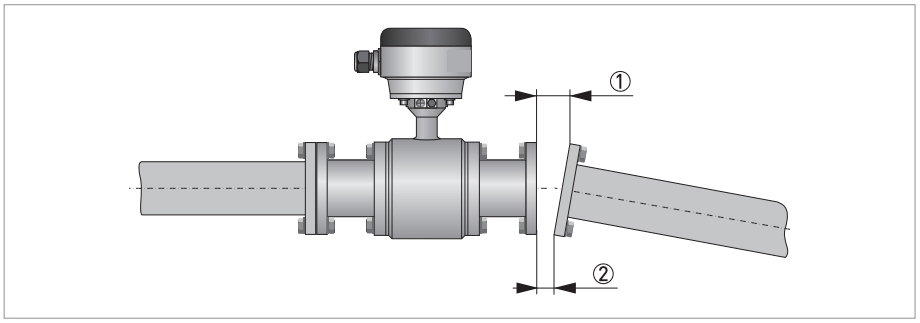


Figure 3-14: Flange deviation

① L_{max}
② L_{min}

3.3.11 Mounting position

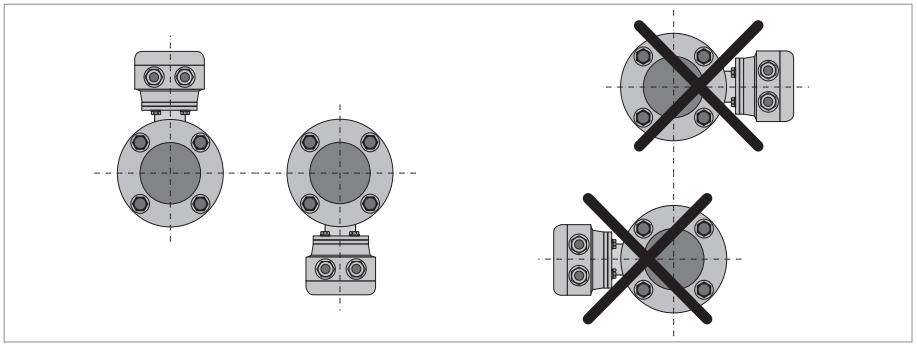


Figure 3-15: Mounting position

- Install the flow sensor with the signal converter aligned upwards or downwards.
- Install the flow sensor in line with the pipe axis.

3.4 Mounting

3.4.1 Torques and pressures

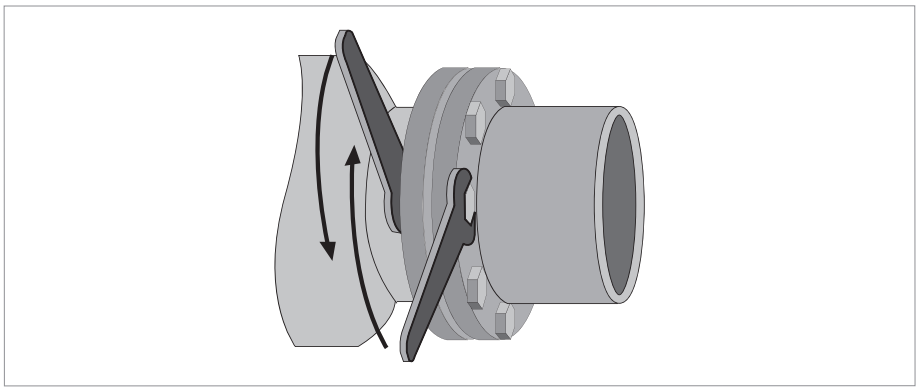


Figure 3-16: Tightening of bolts

The max. allowable torque depends on the gasket material, see datasheet for detailed information. Bolts to be used from material SS, class 70-A2.

Tightening of bolts

- Always tighten the bolts uniformly and in diagonally opposite sequence.
- Do not exceed the maximum torque value.
- Step 1: Apply approx. 50% of max. torque given in table.
- Step 2: Apply approx. 80% of max. torque given in table.
- Step 3: Apply 100% of max. torque given in table.

Maximum torque for adapter to sensor

Nominal diameter [mm]	Bolts	Max. torque [Nm]
25	4x M6	7
40	4x M8	16
50	4x M8	16
65	4x M8	16
80	6x M8	16
100	6x M8	16
125	6x M10	32
150	6x M10	32

Adapters of sizes smaller than DN25 are mounted with a single nut.
The maximum torque allowable is 6 Nm.

Maximum torque for adapter 11864-2

Nominal diameter [mm]	Bolts	Max. torque [Nm]
25	4x M8	23
40	4x M8	23
50	4x M8	23
65	8x M8	23
80	8x M8	46
100	8x M10	46
125	8x M10	79
150	8x M12	79

3.4.2 Maximum pressures

Type of connection	Size of connection		Max. operating pressure	
	mm	inch	bar	psig
Aseptic weld on for pipes to DIN 11850	DN10...40	-	40	580
	DN50...80	-	25	360
	DN100	-	25	360
	DN125...150	-	10	145
Aseptic weld on for pipes to ISO 2037	12...38	-	40	580
	51...76.1	-	25	360
	101.6	-	25	360
	114.3...139.7	-	16	230
Dairy screw to DIN 11851 ①	DN10...40	-	40	580
	DN50...80	-	25	360
	DN100	-	25	360
	DN125...150	-	16	230
Screwed to SMS 1146 ①	DN2.5...6	-	6	90
	DN10...100		16	230
Flanges to DIN 11864-2A	DN25...40	-	40	580
	DN50...80	-	25	360
	DN100	-	16	230
	DN125...150	-	10	145
Clamp joint to ISO 2852	12...38	-	25	360
	51...76.1	-	16	230
	100...139.7	-	10	145
Clamp joint to DIN 32676	DN10...50	-	25	360
	DN50...80	-	16	230
	DN100...125	-	10	145
Clamp joint to Tri-Clamp	-	1/2...1 1/2	25	360
	-	2...3	16	230
	-	4...6	10	145
Vacuum load	all versions and sizes		0 mbar abs.	0 psia

① Without 3A mark

3.4.3 Temperatures

Protect the device from direct sunlight.

Ambient temperature

	°C		°F	
	min.	max.	min.	max.
Separate flow sensor Compact version with; IFC 050, IFC 100, IFC 300 and IFC 400	-40	65	-40	149
Separate flow sensor Compact version with IFC 100 stainless steel	-40	60	-40	140

Maximum process temperature

Type of connection	Separate flow sensor		Compact + IFC 050 / IFC 100		Compact + IFC 300 / IFC 400	
	°C	°F	°C	°F	°C	°F
Aseptic weld on for pipes to DIN 11850	140	284	120 ①	248 ②	140	284
Aseptic weld on for pipes to ISO 2037	140	284	120 ①	248 ②	140	284
Dairy screw to DIN 11851 ③	140	284	120 ①	248 ②	140	284
Screwed to SMS 1146 ③	140	284	120 ①	248 ②	140	284
Flanges to DIN 11864-2	140	284	120 ①	248 ②	140	284
Clamp joint to ISO 2852	140	284	120	248	120	248
Clamp joint to DIN 32676	140	284	120 ①	248 ②	140	284
Clamp joint to Tri-Clamp	120	248	120	248	120	248

① 140°C if ambient temperature ≤ 40°C

② 284°F if ambient temperature ≤ 104°F

③ Without 3A mark

3.4.4 EHEDG applications

Couplings and connections

Correct pipe couplings and process connections (including special gaskets/seals) must be applied, according to the most recent version of the "EHEDG applications Position Paper" (for details; refer to the EHEDG website). The applied seals consist of material EPDM, must be approved for food contact and have the applicable FDA approval.

Weld-on adapters

Weld-on versions of the adapters are available. If welded adapters are used these must be TIG welded and the food contact surfaces must have a surface roughness of Ra ≤ 0.8 µm. Instructions for welding are given in EHEDG documents 9 and 35 are available on the EHEDG website.

Drain-ability

The sensor does not contain any hollow parts and is easily drainable by applying an angle or a vertical installation position. EHEDG applications require a minimum slope of 3° or higher (refer to *Installation conditions* on page 35).

Installation and cleanability

Flowmeter process connections must be mounted in such a way that the leak detection holes in the application are at the lowest point. The sensor is developed for cleaning-in-place (CIP) and cleaning is done together with the cleaning of the pipeline without dismantling the sensor (class I equipment). During CIP-cleaning, the maximum allowable sensor pressure and temperature must be followed (refer to *Temperatures* on page 45).

3.4.5 Installation of weld-on versions

For mounting flow sensors with weld-on connections, please follow the procedure as follows:

- Mount the flow sensor completely in the pipeline and spot the weld-on connections to the pipe. This is necessary to align the mounting bores of the flange.
- Remove the flow sensor body and the gaskets from the adapters by loosen the screws.
- Weld the adapters completely to the pipe.
- When the pipe is cold again, reinstall the gasket and mount the flow sensor

3.4.6 Cleaning

In principle, no special maintenance is needed. However, make sure that the used cleaning product doesn't affect the outer surface and the gaskets.

4.1 Safety instructions

All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!

Observe the national regulations for electrical installations!

For devices used in hazardous areas, additional safety notes apply; please refer to the Ex documentation.

Observe without fail the local occupational health and safety regulations.
Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

4.2 Grounding

The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

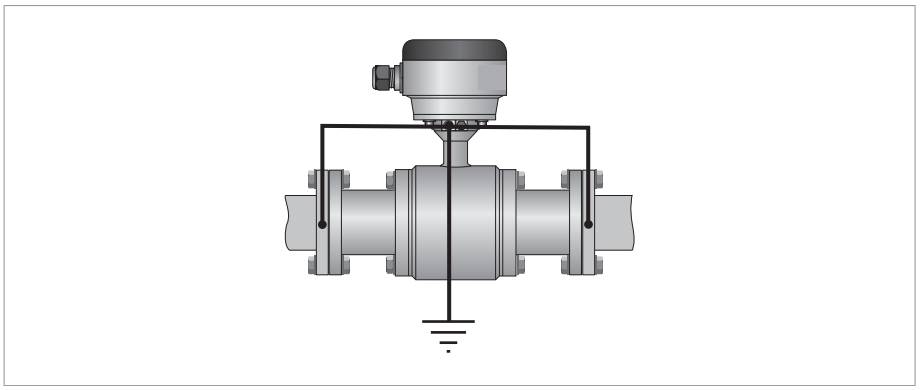


Figure 4-1: Grounding

4.3 Virtual reference Option

Only in combination with the IFC 300 and IFC 400 signal converter (C, W and F version)

Benefits of virtual reference:

- Grounding rings or grounding electrodes can be omitted.
- Safety increases by reducing the number of potential leakage points.
- The installation of the flowmeters is much easier.
- Compliant with OIML-R49 and MID MI-001 certification (IFC 300).

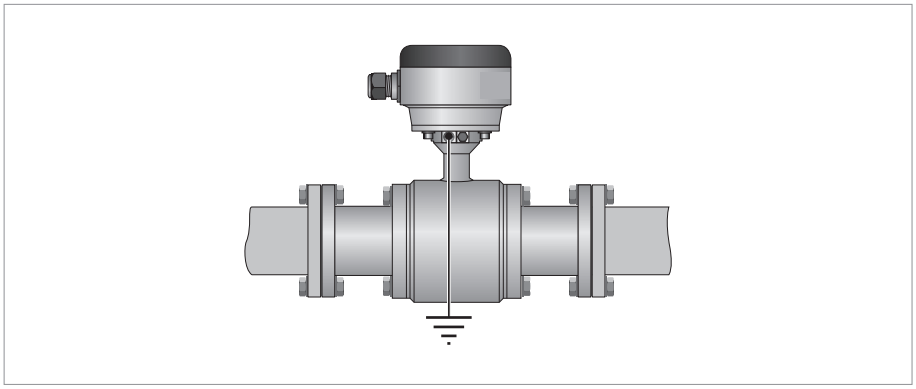


Figure 4-2: Virtual reference

Minimum requirements:

- Size: ≥ DN10 / 3/8"
- Electrical conductivity: ≥ 200 µS/cm
- Signal cable: max. 50 m / 164 ft, type DS

Virtual reference cannot be activated when the IFC 400 is in the SIL mode.

4.4 Connection diagrams

For the connection diagrams and more information on the connection of the flow sensor, please refer to the documentation of the applicable signal converter.

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